

GREEN SHIPPING AND THE WAY FOR SHIPPING TO COMPLY WITH SULPHUR LIMITATIONS

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PER MARZELIUS

Short Sea Shipping and Motorways of The Sea,
Focal Points Meeting Helsingør,
Denmark 20 April 2012



DFDS IN BRIEF

- DFDS is one of Europe's biggest combined shipping and logistics companies
- Head office in Copenhagen
- Annual turnover of around DKK 12 billion
- 5,000 employees
- 55 vessels on 27 routes

WE MAINLY OPERATE CARGO VESSELS (RO-RO)



PASSENGER SHIPS



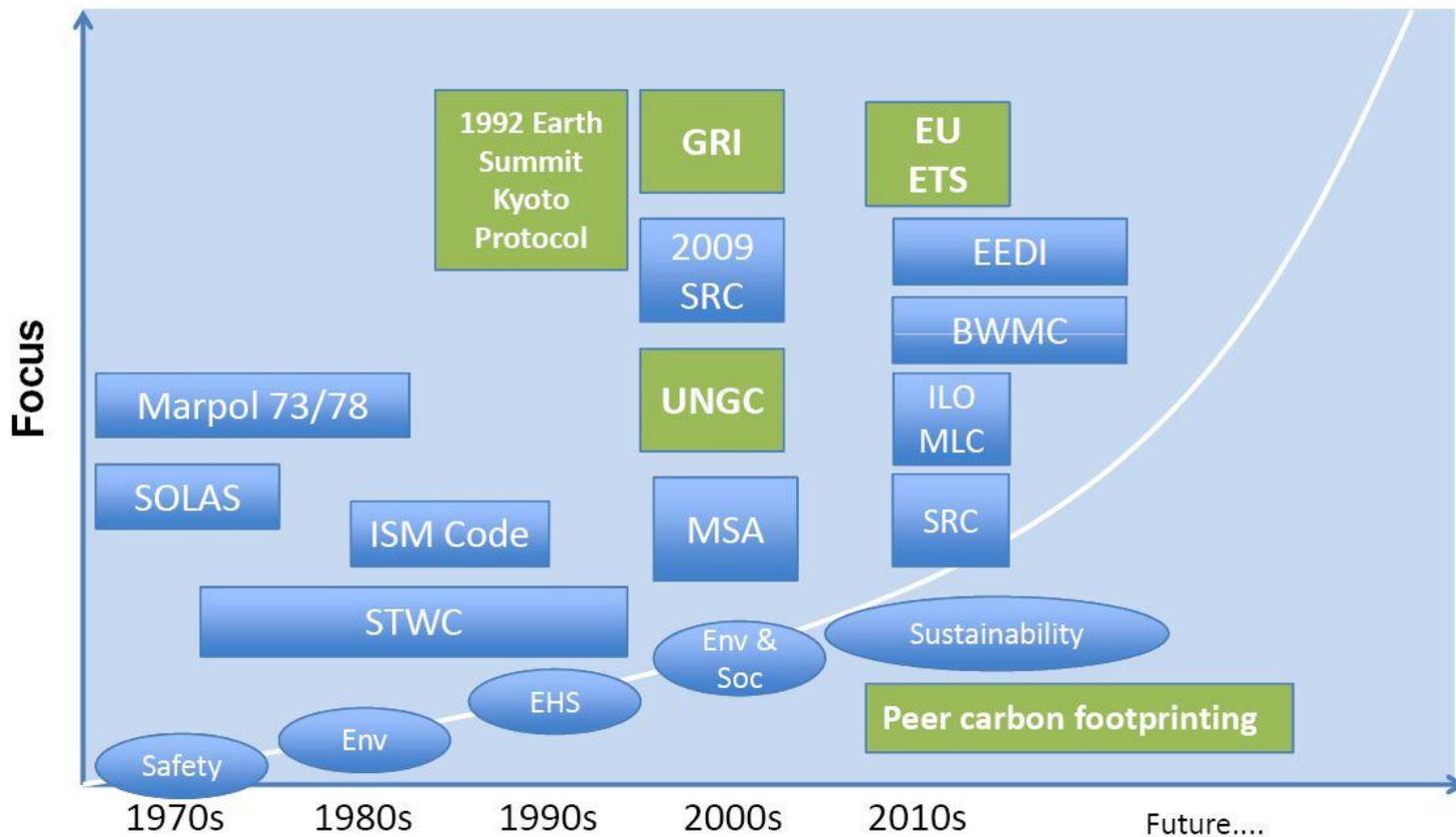
...AND COMBINED CARGO AND PASSENGER SHIPS



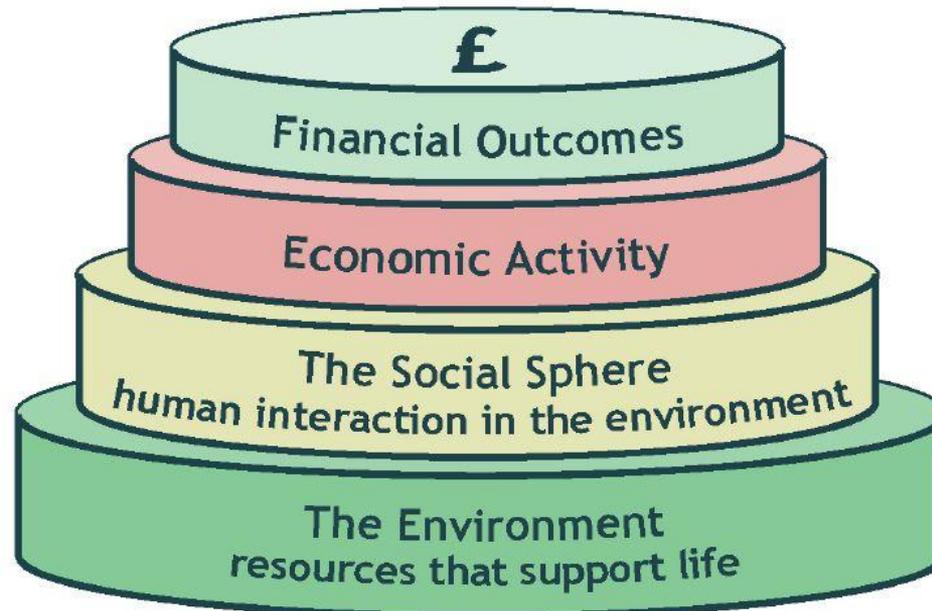
DFDS' ro-ro and ro-pax routes (Motorways of the sea)



Rising focus of sustainability in shipping and logistics industry



Sustainability



THE ENVIRONMENT

Focus on emissions of

CO₂

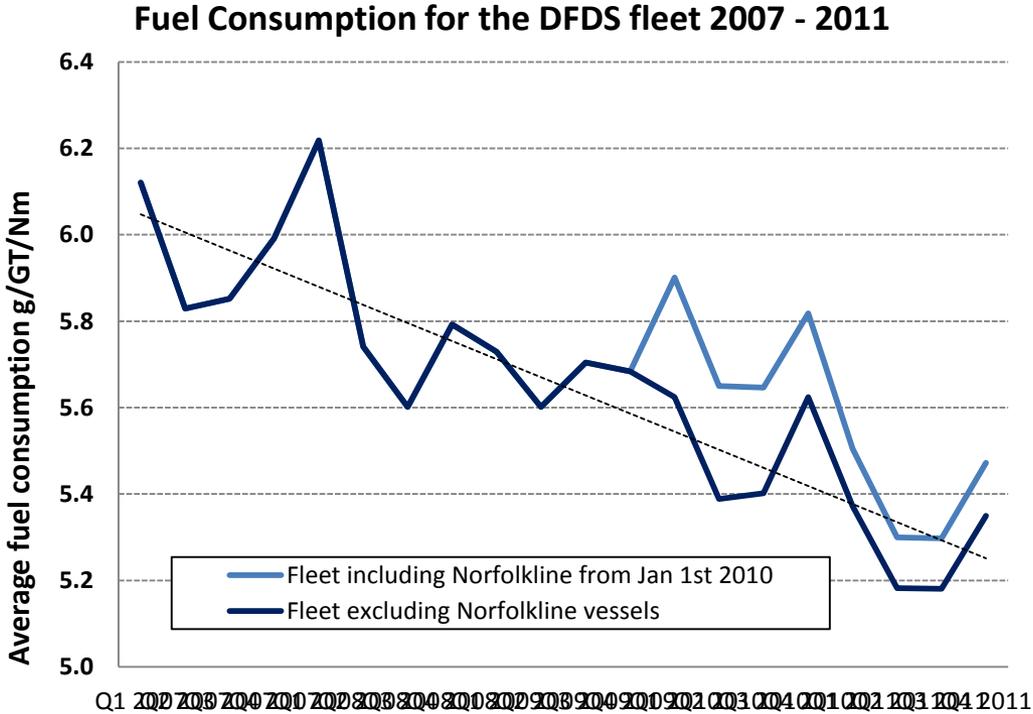
SO_x and particles

NO_x

Furthermore focus on

- Noise
- Waste water
- Garbage handling
- Scrapping
- Ballast water

CO₂ – EMISSIONS REDUCED BY 10%



CO2 – HOW TO REDUCE

Slow steaming

Changed schedules

Reduced time in port = more time at sea

New technology

New ships with better engines

Larger ships

Seaplanner –optimal route planning

Cleaning of hulls between dockings

New propellers (optimised to slow speed – very effective)

Motivation

Knowledge sharing and Award

The DFDS Way - management and leadership

FICARIA SEAWAYS

EXTENDED BY 30 M TO 4700 LM (+30%).

CONSUMPTION PER UNIT: -15%



CO2 - REDUCTION PROGRAM

1. Propulsion & Powerplants
2. Propulsion resistance
3. Maneuvering
4. Voyage Planning
5. Draft
6. Heating
7. Air-condition
8. Ventilation
9. Lighting
10. Management
11. Miscellaneous

CO2 – SYSTEM FOR FOLLOW-UP

Ship Portal - Windows Internet Explorer
 http://intranet/ShipPortal/Pages/TDFrontpage.aspx

My Links | My Site | Opdatér din profil | Welcome Knudsen Dorte Lützhøft (DFDS A/S... | Site Actions

DFDS

Søg telefonbog Søg Søg intranet Søg

Home DFDS House DFDS Lys Line DFDS Seaways Freight Sales Solutions Group IT Ship Portal SpeedCargo +

Ship Portal View: Crown of Scandinavia

Home Planning Execution Reporting Following up

Voyage
 Schedule
 Voyage report
 TAT2: Last unit loaded
 TAT3: Sailtime

Loading
 Bunker
 Maintenance
 Crewing
 Docking
 Monetary

Links
 Policies (SOP)
 Knowledge
 FAQ
 Tips & Tricks
 DFDS Wiki

Ship League - Top 10

Ship name	Total	TAT1	Bunker Value
Tor Suecia	92	95	91 89
Lisco Optima	88	85	90 86
Tor Ficaria	83	78	95 80
Pearl of Scandinavia	80	82	79 80
Dana Sirena	79	75	80 77
Tor Petunia	78	80	75 76
Crown of Scandinavia	76	77	75 76
Tor Magnolia	75	80	70 72
Lisco Maxima	72	70	79 70
Tor Begonia	70	73	68 70
Tor Primula	70	69	71 70

Crown of Scandinavia 76 77 75 76

DFDS Management System

Ship Management Route Global Monthly
 Ship Management Ships Local Monthly
 Yearly Seminar
 Ship + Freight Weekly
 Ship + Commercial Head

Ship Performance

Crown of Scandinavia

Vessel KPI	76
Main KPI	77
Sub KPI	80
Perform.Indicators	85

News - Internal

Ship Management related
 Technical Organization related
 ISM/SMS related
 ISPS related

News - External

http://www.maritimedanmark.dk
 http://www.shipping-kpi.com
 http://www.globalmarinews.com

Done Local intranet | Protected Mode: Off 100%

DA 16:29 29-03-2010

CO2 - REWARDING

THE DFDS
FUEL AWARD
First Quarter 2010



*is hereby presented to
the management and crew on board*

KING OF SCANDINAVIA

*for being the DFDS-fleet's most successful crew in reducing the fuel
consumption the first quarter of 2010.*

*In addition to the Award, the crew on board KING OF SCANDINAVIA is
given a prize of **DKK 50,000** to be used for the benefit of the ship's crew.
We congratulate the crew on board KING OF SCANDINAVIA for their out-
standing performance and contribution to DFDS' fuel-saving programme.*

23 April, 2010

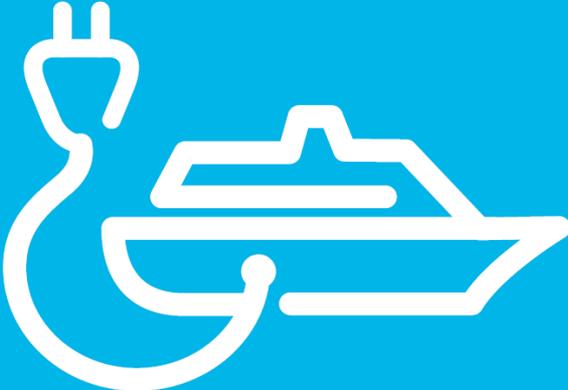
Niels Smedegaard



NOX – HOW TO REDUCE

Plug into Green Power

Shore Connection Solution



EUROPEAN NETWORK FOR SHORT SEA SHIPPING



SOX – SULPHUR EMISSION CONTROL AREAS

Max fuel oil in SECA

Before 2010 1.5%

From 2010: 1.0%

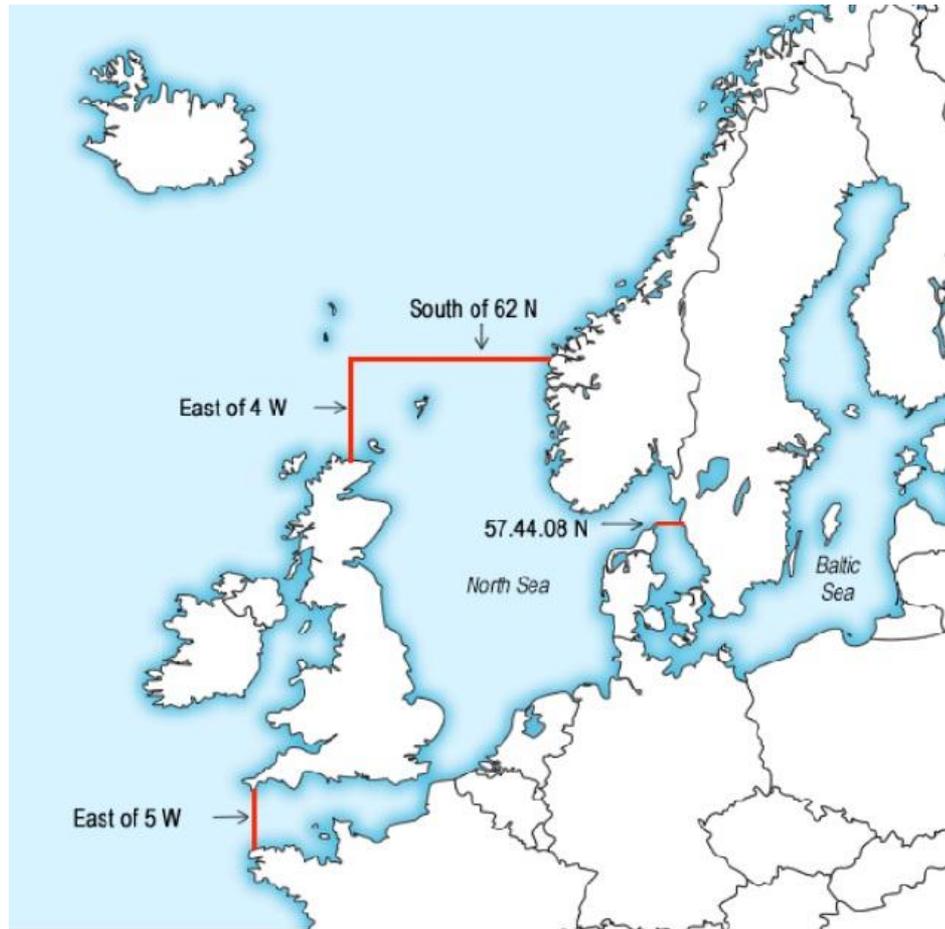
2015 0.1%

Outside SECA

Currently 4.5%

2012 3.5%

2020 (judged) 0.5%



SOX – ENVIRONMENTAL BENEFITS

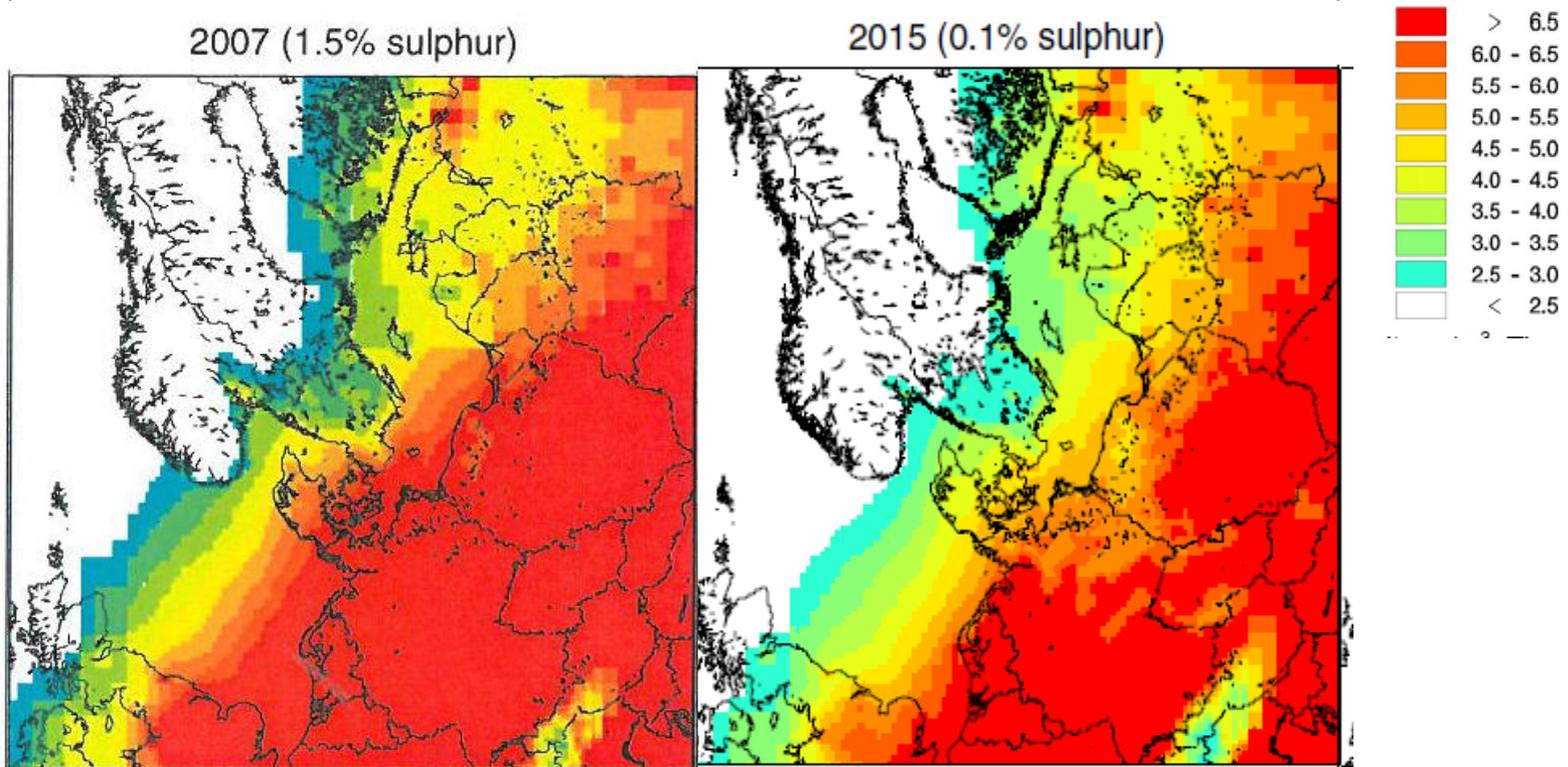
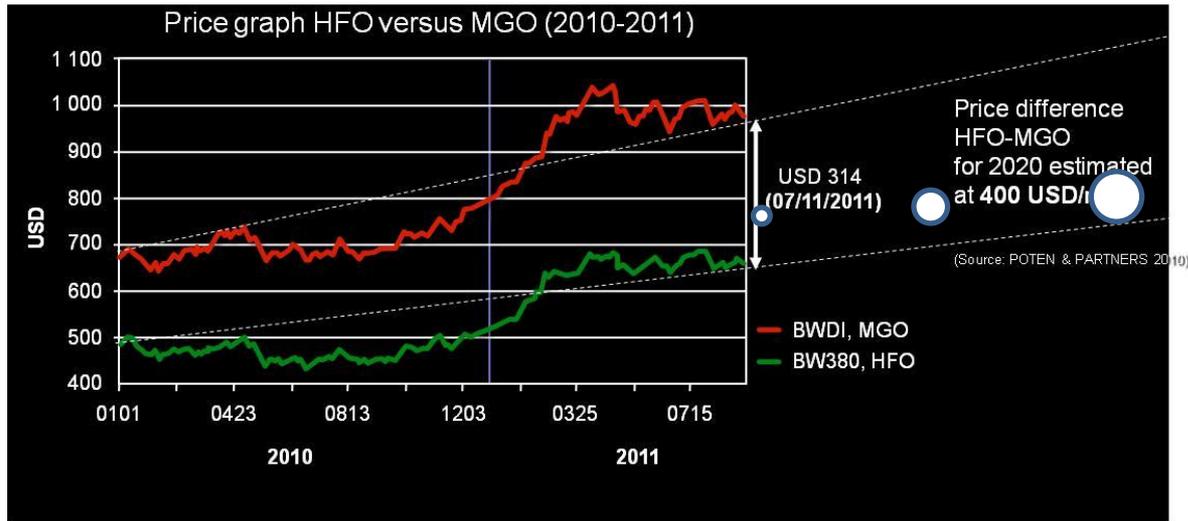


Figure 3.6. Concentration of total $PM_{2.5}$ ($mPM_{2.5}$) from all sources, both ships and land-based. Unit: $\mu g/m^3$. The upper row shows the situation in 2007, 2011 and 2020, while the lower is for 2015 with three different assumptions for sulphur level in fuel.

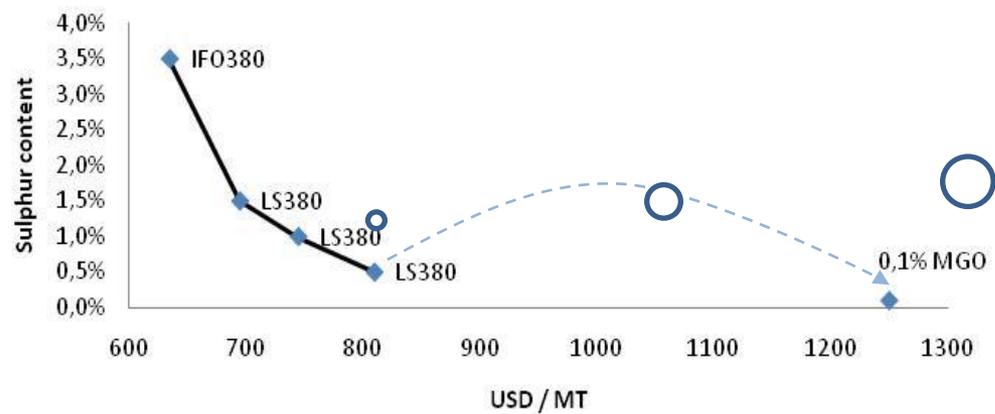
Aarhus University, *Assessment of the impact of alternative regulations of the sulphur content in maritime fuel* (Oct 2010).

SOX – COST FOR SOCIETY



+ 50 % ???

Sulphur content in Marine fuels and corresponding prices per June 2008



+70 % ???

* Conclusion made by independent analysis ordered by the Danish Shipowners' Association

SOX - CONSEQUENCES OF MORE EXPENSIVE OIL

- Loss of competitiveness to road transport
- Risk of modal back shift
- More traffic on the roads = more congestion, noise and accidents. In contrast to EU objective "From Road to Sea"
- Risk of losing routes sailing in parallel with land transport corridors

SOX – HOW TO REDUCE ALTERNATIVES FOR THE FUTURE



HFO	MGO	Methanol	LNG
After treatment	NOX tier 3		
Scrubber	compliant engine		
SCR	SCR		

SCRUBBER TECHNOLOGY

- wash the sulphur out of the exhaust gas.
- We started very early (2008) developing a scrubber in cooperation with
 - Aalborg Industries (development) Alfa Laval
 - MAN (adaptation to engine)
 - DFDS (test)
- One of the first scrubbers in the world on main engine
- Investment so far: 20 million DKK for DFDS.

ORIGINAL BUDGET

	Aalborg Industries		DFDS		MAN		Total	
	Sats	Timer	Budget	Timer	Budget	Timer	Budget	Budget
	Dkr / time		Dkr *1000		Dkr *1000		Dkr *1000	Dkr *1000
Timeforbrug:								
Industriell forskning og udvikling								
Design af skrubbersystem				150	90			
Idriftsætning og indkøring af anlæg				100	60			
Rapportering af driftresultater								
Motorinspektion og performance evaluering								
Hardware:								
Scrubber (jet + absorber, max gas flow 187000 kg/h)								
1 stk havvandspumpe (800 m³/h, 4 bar)								
1 stk booster pumpe for jet (400 m³/h, 6 bar)								
1 stk pladevarmeveksler (800 m³/h, 6000 kW)								
Vandbehandlings system								
Elektrisk:								
Instrumentering (tryk, temperatur, flow)								
Emissions måleudstyr kontrol system								
Installation:								
Ombygning af skorsten					1000			
Rørsystem for tilledning og afledning af vand					2000			
Tank for NaOH opbevaring					50			
Bypass arrangement for udstødningsgas					500			
Rejse omkostninger:					50			
Total før tilskud fra miljøstyrelsen					3750			
Tilskud fra miljøstyrelsen (25 %)					938			
Total efter tilskud fra miljøstyrelsen					2813			

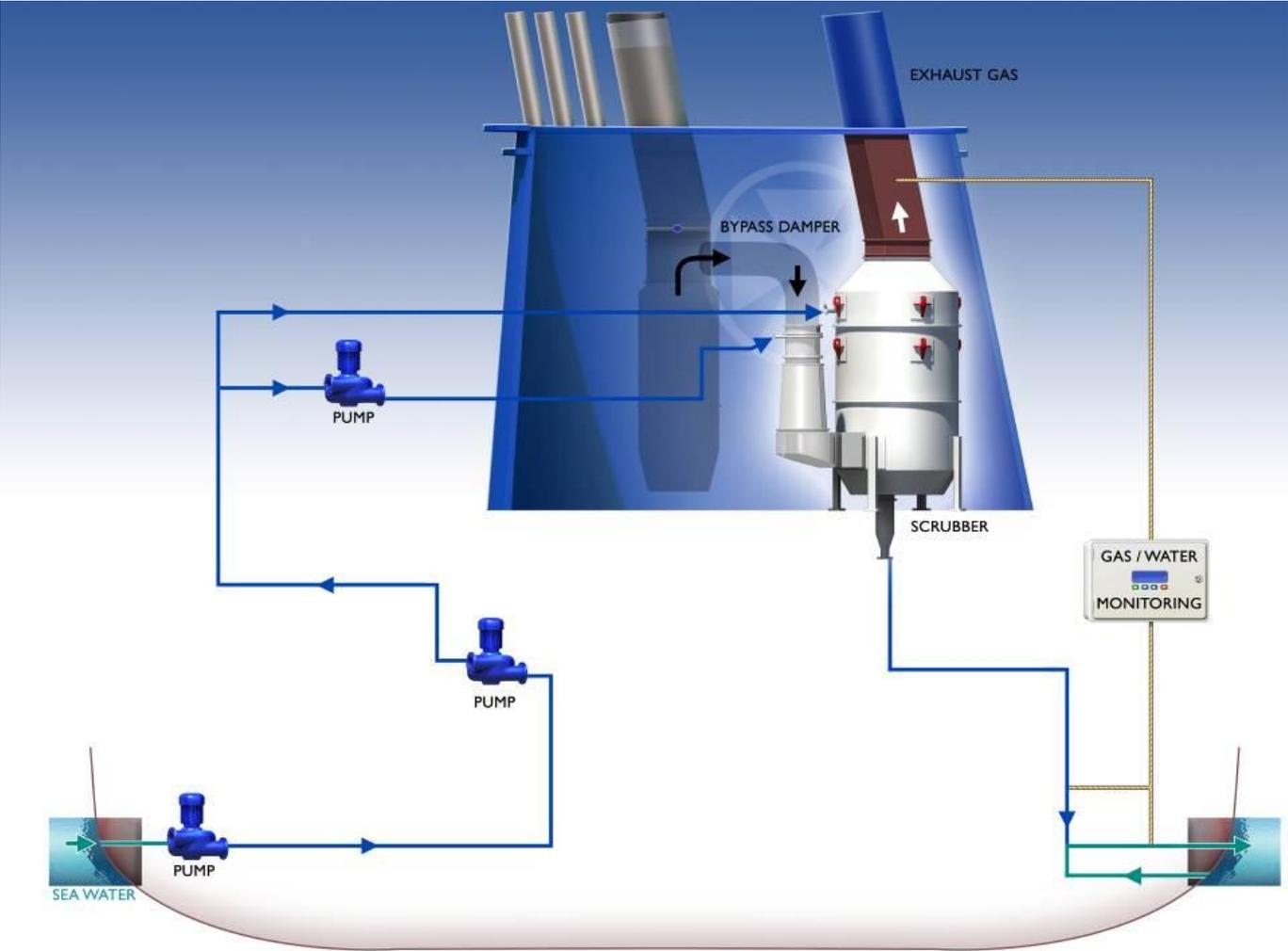
ORIGINAL PROJECT PLAN

	2008												2009											
	J a n	F e b	M a r	A p r	M a y	J u n	J u l	A u g	S e p	O c t	N o v	D e c	J a n	F e b	M a r	A p r	M a y	J u n	J u l	A u g	S e p	O c t	N o v	D e c
R&D activities, project management, fundraising	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■	■
Design equipment to be tried after test engine			■	■	■																			
Procurement of equipment for test engine						■	■	■																
Install equipment after test engine									■															
Test and evaluate scrubber system									■	■	■	■												
Reporting the test results										■	■	■												
Present test results on WMTC												■												
Discuss project potentials with one or two ship owners								■	■	■	■	■	■											
Identify a vessel for service test.									■	■	■	■	■	■										
Design equipment for service test													■	■	■	■								
Procurement of hardware for service test																■	■	■	■					
Install components on vessel																		■	■	■	■			
Test and evaluate the scrubber system on the vessel																				■	■	■	■	■
Reporting the vessel test																								■
Meeting with collaboration partners			■	■						■				■			■			■				■

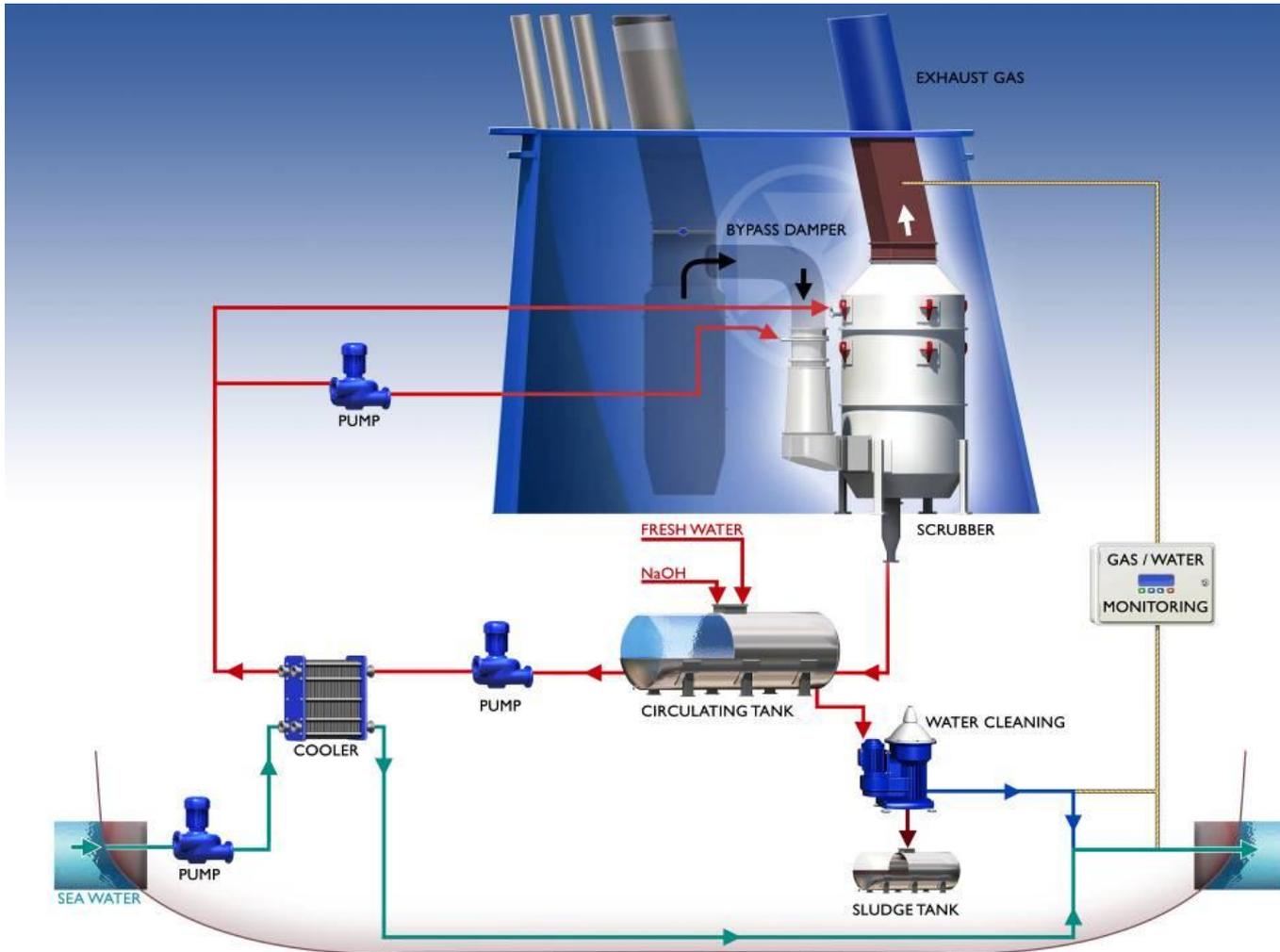
ACTUAL TIMELINE

- **Mid 2008: MAN Diesel A/S, Aalborg Industries & DFDS A/S sign a partnership regarding scrubber project**
- July 2009: Installation onboard Ficaria during 31 days in dry dock
- **April 2010: First live test**
- April 2011: Corroded piping system
- July 2011: Starting replacement of piping system with GRE
- Nov 2011: Scrubber back in SW test operation
- **Jan 2012: Scrubber back in FW (0,0%) & SW (0,3%) test operation**
- **2012: Expected final approval according to MEPC 170(57) Scheme B**

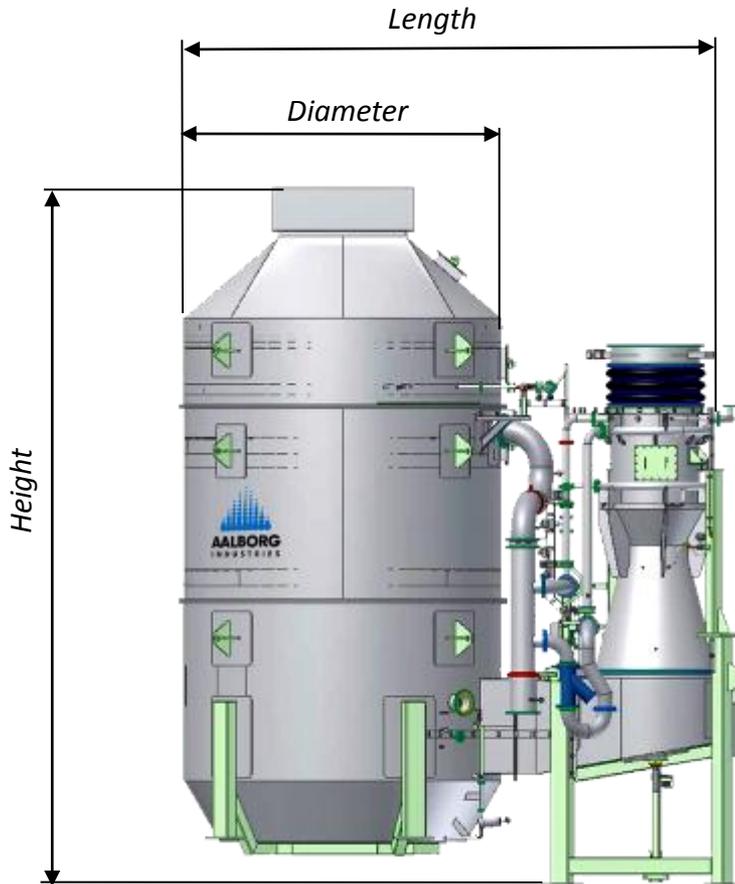
SCRUBBER – SW SYSTEM



SCRUBBER – FW SYSTEM



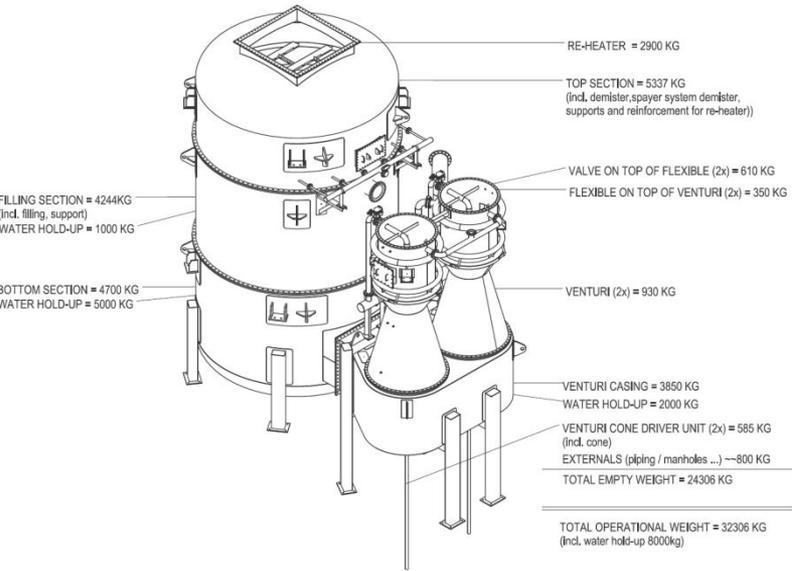
MAIN EQUIPMENT INSTALLATION



Technical data:

- In operation since May 2010
- Height 10.5 metres
- Length 8.2 metres
- Diameter 4.6 metres
- Weight empty 24T
- Weight with water 32T
- Exhaust gas 192,000 Kg/h
- Material SS alloys
- PM Scrubbing Jet + venturi
- Sea water pump 200KW/1000m³/h

THE SCRUBBER



MAIN EQUIPMENT INSTALLATION



FUNNEL - MODIFICATION

Before



During



After



FIRE 1



WASH WATER PUMP

- 200KW/1000m³/h ~ 1,5 % more CO₂



FW CLEANING

- 80% water / 20% solid
- Sludge amount in liquid form less than 2.5 litres per MWh engine output



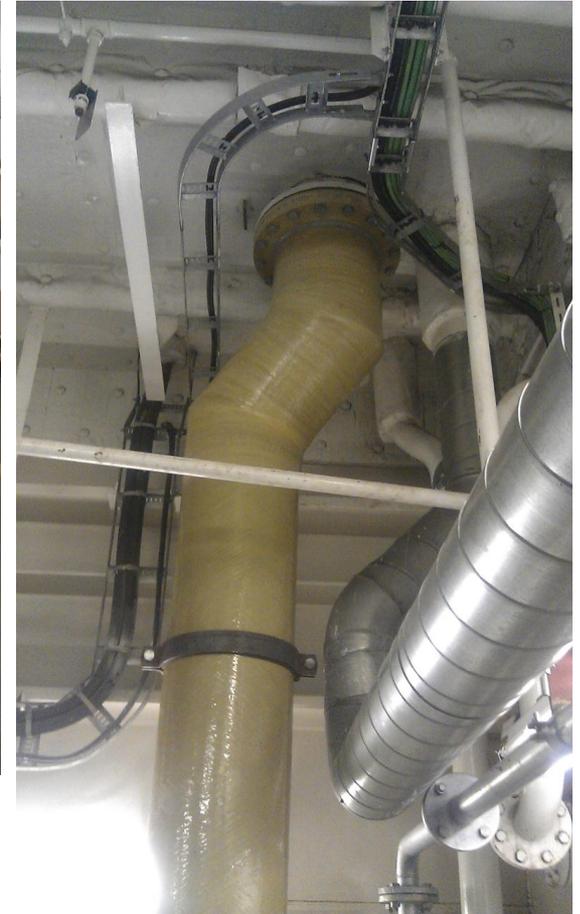
CHANGE CORRODED PIPES



Pipe with deep pitting.



CHANGE CORRODED PIPES



SCRUBBER FEASIBILITY

	RoRo		RoPAX		TOTAL	
Number of vessels	27		78		105	
Wet scrubber not impossible	19	70%	43	55%	62	59%
Failing for AGE	0	0%	21	27%	21	20%
Failing for STAB	0	0%	6	8%	6	6%
Failing for DWT	0	0%	12	15%	12	11%
Failing for CASING	3	11%	9	12%	12	11%
Failing for SCR	5	19%	7	9%	12	11%
Remaining number of vessels	19		43		62	
Number of very difficult	10		9		19	
WET is feasible	9	33%	34	44%	43	41%

DFDS' CONCLUSIONS

- The technology works
- Not yet mature for general use on all ships, utilization and reliability needs to improve.
- INTERFERRY study on 108 vessels shows that scrubber is not feasible on 60% of the vessels
- Rules for using scrubbers (washing of materials into the sea) not yet in place (needed for investment decisions)
- Practicalities for waste disposal from scrubbers not yet in place
- Loss of energy efficiency = greater emissions of CO₂ (1.5%)
- Higher operating costs on chemicals
- Expensive investment solution = higher operating costs

STATUS

- Scrubber technology pending (short term)
- LNG coming (long term)
- Both may be part of the solution, but not the entire answer in 2015.
- More time needed for technical development (Reliability)

DISCUSSION SESSION

- What to do with vessels not feasible for scrubbers
- How to handle low utilization and reliability
- Grandfathering for early movers
- Grace period for early movers
- Bottlenecks like yard facilities and scrubber production
- Increase of road tax to prevent modal back shift
- EU subsidy, today not able to support the industry

Q & A // Any questions?



We have come far ...

... and we are moving on